

Steps To Make A Mask Using a Stapler & Wisconsin Metal Parts Fixture

Thank You for helping us fight the COVID-19 Pandemic!

1 CLEAN YOUR WORK AREA

Wash your hands for at least 20 seconds using soap and warm water. Then, using soap and warm water, followed by a disinfectant, thoroughly clean your work space. Also clean your stapler. Ensure you don't allow any contaminants into the area, and clean again if you touch your face, your phone or any other objects.

2 Prep Equipment

Set out your roll of Melt-blown Polypropylene, rubber bands and stapler.



3 Tear Roll at Perforation

Rip off a single sheet of the Melt-blown Polypropylene. This is already folded in half and treated to prevent permeation of the virus.

4 Open the Fixture

Slide the outer form blades to the "OPEN" position. Do not lock them.



5 Place Fabric in the Fixture

Place the sheet of fabric in the center of the fixture and make sure it lays flat.



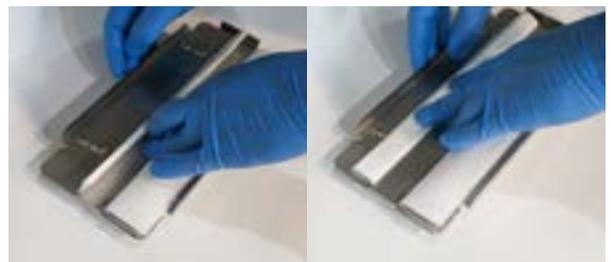
6 Position the Center Plate

Place the center plate in the middle of the fixture, making sure that the outer form blades will clear the vertical tab.



7 Press and Slide

Apply downward pressure on the center plate and slide one of the outer form blades inward, tucking part of the fabric underneath it.



8**Repeat on Other Side**

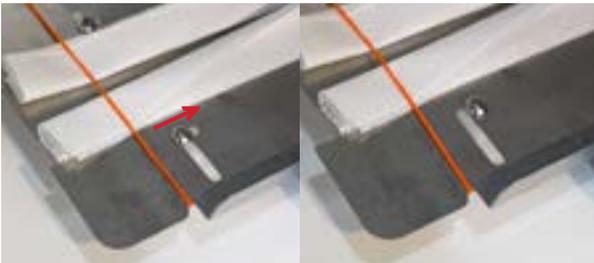
Repeat Step 7 on the other side of the fixture, while holding the first side back.

**9****Loop Rubber Bands**

Place rubber bands around the ends of the outer form blades, trapping the fabric top and bottom.

**10****Position Outer Form Blades**

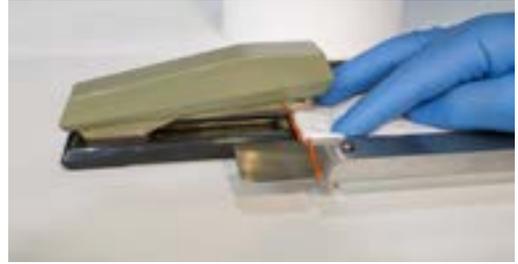
Pull the outer form blades to the "OPEN" position and slide forward to lock the fixture in position.

**11****Remove Center Plate**

Carefully pull the center plate out of the fixture.

**12****Staple**

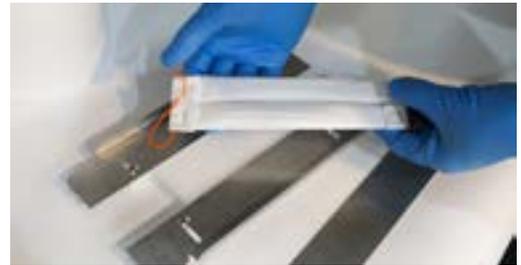
Fold fabric inward over the top of the rubber band and staple in place twice

**13****Repeat on Other Side**

Repeat Step 12 on the opposite side of the mask

**14****Remove Mask & Store**

Remove the completed mask from the fixture and repeat!



Put on the first mask and keep it on while making the remainder of masks. Place all of the completed masks back in the box for storage. Once completed and filled, close the box and mark it with the date and time of completion. Keep the mask you have been wearing or discard it.

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with your smartphone!!**



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<https://www.youtube.com/watch?v=RKVbnmpzkCQ>

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